



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D3436-7

Job Sheet 181996



Part No: D3436-7

Job Qty: 4 ea

30
DAS
21
9-89

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: A 05.05.11 New issue KJ/JLM IPP: B 07-10-11 now waterjet DD verified by EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/21/18	0.00	0.00	Start Up Waterjet		DL 18/08/18
100	Waterjet	4 pcs		9/21/18	0.00	0.14	Waterjet1		DL 18/08/18 DAS
120	QC	4 pcs		9/21/18	0.00	0.00	QC8		AUG 17 2018 38
130	Packaging	4 pcs		9/21/18	0.00	0.00	Packaging3		EL 9-89
140	QC21-SA	4 Ea		9/21/18	0.00	0.00	QC21		DAS 21 9-89 AUG 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.049	4130 Sheet .049	.0336 sf (.0084 ea)	90-Start up Operation	F184283

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.049	0	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	1.100inches + 0.010 - 0.001	1.110 1.099		
2	Cap	0.050inches ± 0.010	0.060 0.040		

Plex 8/15/18 11:38 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																															
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																
							Completed By																																																
							Lead hand / Supervisor Approval Verification																																																
							QC / QA Coordinator Approval																																																
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		Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐																																																					
		Misaligned/off center ☐ Misread ☐ Turning Sequence ☐																																																					
		OTHER : _____																																																					

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 www.dartaerospace.com



Container No: S103096



Part: D3436-7

Job No: 181996

Serial No/Batch: S103096

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/16/18